

HPC P/N # 2505 R	Rev: 004
Customer # N/A	Date: February 19, 2015
Product Description: 5-1/2" x 1/4" x .092" corn dog stick	
Prepared By: <i>Jessica Brown</i>	Quality Systems Coordinator Date: 2/19/15
Approved By: <i>[Signature]</i>	Director of Manufacturing & Quality Control Date: 2/20/15

1. DESCRIPTION: Flat wooden product suitable for use in the food industry as a corn dog stick.

2. DIMENSIONS:

2.1 Refer to Drawing: # FS-0056

3. MATERIAL:

3.1 Clear, straight grained, natural North American white birch

3.2 Maximum moisture content: 9% by weight

3.3 Synthetic micro wax. Compliant with U.S Food and Drug Administration (FDA) CFR 175.250, 172.615

4. MAJOR AND MINOR DEFECT DESCRIPTIONS AND PERCENTAGES:

4.1 Major defects to AQL .5% (defects are cumulative)

- 4.1.1 Broken
- 4.1.2 Narrow
- 4.1.3 Width Tapered
- 4.1.4 Flat Warps > 0.138"
- 4.1.5 Side Warps > 0.270"

4.2 Minor defects 1.5 % AQL – (defects are cumulative)

- 4.2.1 Rough Edges/Splinters
- 4.2.2 Machine Scuffed
- 4.2.3 Pin knots
- 4.2.4 Bad Ends
- 4.2.5 Color
- 4.2.6 Wood Stains

5. PACKAGING: 10,000 pieces bulk per case. Shipped on heat treated pallets, as requested.
Compliant with ISPM 15

6. ADDITIONAL INFORMATION:

6.1 Corrugated shipper label identifies: Part Number, case quantity, part description, and date of manufacture.

6.2 We certify that no significant changes are made to materials or manufacturing processes without prior customer notification.

6.3 All products are manufactured under a Quality System in compliance with:

- 6.3.1 Current US FDA Good Manufacturing Practices (cGMP's)
- 6.3.2 British Retail Consortium (BRC) Standard for Packaging and Packaging Material
- 6.3.3 HACCP (Hazard Analysis Critical Control Point)
- 6.3.4 Kosher Certified